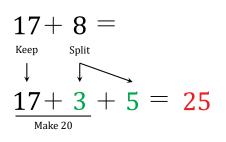
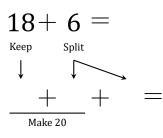
Make Twenty Addition Strategy (R)

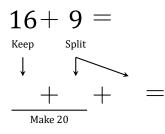
Name:

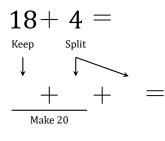
Date:

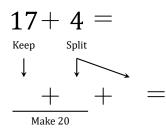
Make twenty to help you calculate each sum.

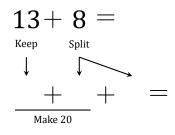


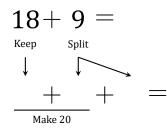


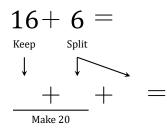


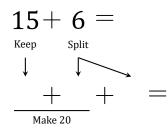


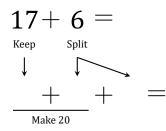












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Make Twenty Addition Strategy (R) Answers

Name:

Date: _____

Make twenty to help you calculate each sum.

$$18 + 9 =$$

$$\downarrow^{\text{Keep Split}}$$

$$18 + 2 + 7 = 27$$

$$Make 20$$

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