

Make Twenty Addition Strategy (A)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$17 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 17 + 3 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$19 + 3 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 4 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$13 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$17 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (A) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$17 + 8 =$$

Keep Split
↓ ↘
17 + 3 + 5 = 25
Make 20

$$19 + 3 =$$

Keep Split
↓ ↘
19 + 1 + 2 = 22
Make 20

$$15 + 6 =$$

Keep Split
↓ ↘
15 + 5 + 1 = 21
Make 20

$$16 + 5 =$$

Keep Split
↓ ↘
16 + 4 + 1 = 21
Make 20

$$19 + 7 =$$

Keep Split
↓ ↘
19 + 1 + 6 = 26
Make 20

$$18 + 7 =$$

Keep Split
↓ ↘
18 + 2 + 5 = 25
Make 20

$$18 + 4 =$$

Keep Split
↓ ↘
18 + 2 + 2 = 22
Make 20

$$16 + 6 =$$

Keep Split
↓ ↘
16 + 4 + 2 = 22
Make 20

$$13 + 8 =$$

Keep Split
↓ ↘
13 + 7 + 1 = 21
Make 20

$$17 + 7 =$$

Keep Split
↓ ↘
17 + 3 + 4 = 24
Make 20

Make Twenty Addition Strategy (B)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$14 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} 14 + 6 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$16 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$12 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 2 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$16 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (B) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 14 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 14 + 6 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 7 = 27 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 12 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 12 + 8 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 17 + 3 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (C)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$15 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} 15 + 5 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$18 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$15 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$15 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 3 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$14 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (C) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$15 + 7 =$$

Keep Split
↓ ↘
15 + 5 + 2 = 22
Make 20

$$18 + 6 =$$

Keep Split
↓ ↘
18 + 2 + 4 = 24
Make 20

$$19 + 8 =$$

Keep Split
↓ ↘
19 + 1 + 7 = 27
Make 20

$$15 + 9 =$$

Keep Split
↓ ↘
15 + 5 + 4 = 24
Make 20

$$15 + 8 =$$

Keep Split
↓ ↘
15 + 5 + 3 = 23
Make 20

$$18 + 5 =$$

Keep Split
↓ ↘
18 + 2 + 3 = 23
Make 20

$$18 + 3 =$$

Keep Split
↓ ↘
18 + 2 + 1 = 21
Make 20

$$14 + 8 =$$

Keep Split
↓ ↘
14 + 6 + 2 = 22
Make 20

$$18 + 8 =$$

Keep Split
↓ ↘
18 + 2 + 6 = 26
Make 20

$$17 + 9 =$$

Keep Split
↓ ↘
17 + 3 + 6 = 26
Make 20

Make Twenty Addition Strategy (D)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$18 + 9 =$

Keep Split
↓ ↘
18 + 2 + 7 = 27
Make 20

$19 + 9 =$

Keep Split
↓ ↘
19 + + =
Make 20

$18 + 8 =$

Keep Split
↓ ↘
18 + + =
Make 20

$13 + 9 =$

Keep Split
↓ ↘
13 + + =
Make 20

$18 + 5 =$

Keep Split
↓ ↘
18 + + =
Make 20

$19 + 8 =$

Keep Split
↓ ↘
19 + + =
Make 20

$15 + 8 =$

Keep Split
↓ ↘
15 + + =
Make 20

$14 + 7 =$

Keep Split
↓ ↘
14 + + =
Make 20

$15 + 9 =$

Keep Split
↓ ↘
15 + + =
Make 20

$17 + 5 =$

Keep Split
↓ ↘
17 + + =
Make 20

Make Twenty Addition Strategy (D) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$18 + 9 =$$

Keep Split

↓ ↘

$$18 + 2 + 7 = 27$$

Make 20

$$19 + 9 =$$

Keep Split

↓ ↘

$$19 + 1 + 8 = 28$$

Make 20

$$18 + 8 =$$

Keep Split

↓ ↘

$$18 + 2 + 6 = 26$$

Make 20

$$13 + 9 =$$

Keep Split

↓ ↘

$$13 + 7 + 2 = 22$$

Make 20

$$18 + 5 =$$

Keep Split

↓ ↘

$$18 + 2 + 3 = 23$$

Make 20

$$19 + 8 =$$

Keep Split

↓ ↘

$$19 + 1 + 7 = 27$$

Make 20

$$15 + 8 =$$

Keep Split

↓ ↘

$$15 + 5 + 3 = 23$$

Make 20

$$14 + 7 =$$

Keep Split

↓ ↘

$$14 + 6 + 1 = 21$$

Make 20

$$15 + 9 =$$

Keep Split

↓ ↘

$$15 + 5 + 4 = 24$$

Make 20

$$17 + 5 =$$

Keep Split

↓ ↘

$$17 + 3 + 2 = 22$$

Make 20

Make Twenty Addition Strategy (E)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$17 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} 17 + 3 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$17 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$14 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$15 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$13 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 3 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (E) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$17 + 6 =$$

Keep Split

↓ ↘

$$\underline{17 + 3} + 3 = 23$$

Make 20

$$17 + 9 =$$

Keep Split

↓ ↘

$$\underline{17 + 3} + 6 = 26$$

Make 20

$$19 + 4 =$$

Keep Split

↓ ↘

$$\underline{19 + 1} + 3 = 23$$

Make 20

$$14 + 8 =$$

Keep Split

↓ ↘

$$\underline{14 + 6} + 2 = 22$$

Make 20

$$15 + 6 =$$

Keep Split

↓ ↘

$$\underline{15 + 5} + 1 = 21$$

Make 20

$$19 + 5 =$$

Keep Split

↓ ↘

$$\underline{19 + 1} + 4 = 24$$

Make 20

$$13 + 8 =$$

Keep Split

↓ ↘

$$\underline{13 + 7} + 1 = 21$$

Make 20

$$19 + 6 =$$

Keep Split

↓ ↘

$$\underline{19 + 1} + 5 = 25$$

Make 20

$$18 + 4 =$$

Keep Split

↓ ↘

$$\underline{18 + 2} + 2 = 22$$

Make 20

$$19 + 3 =$$

Keep Split

↓ ↘

$$\underline{19 + 1} + 2 = 22$$

Make 20

Make Twenty Addition Strategy (F)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$19 + 2 =$

Keep Split
↓ ↘
19 + 1 + 1 = **21**
Make 20

$18 + 6 =$

Keep Split
↓ ↘
18 + 2 + 4 =
Make 20

$17 + 4 =$

Keep Split
↓ ↘
17 + 3 + 1 =
Make 20

$18 + 3 =$

Keep Split
↓ ↘
18 + 2 + 1 =
Make 20

$16 + 9 =$

Keep Split
↓ ↘
16 + 4 + 5 =
Make 20

$12 + 9 =$

Keep Split
↓ ↘
12 + 8 + 1 =
Make 20

$16 + 5 =$

Keep Split
↓ ↘
16 + 4 + 1 =
Make 20

$16 + 8 =$

Keep Split
↓ ↘
16 + 4 + 4 =
Make 20

$17 + 8 =$

Keep Split
↓ ↘
17 + 3 + 5 =
Make 20

$18 + 7 =$

Keep Split
↓ ↘
18 + 2 + 5 =
Make 20

Make Twenty Addition Strategy (F) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 19 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 17 + 3 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 12 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 12 + 8 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 17 + 3 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (G)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 19 + 1 + 8 = 28 \\ \hline \text{Make 20} \end{array}$$

$$18 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 3 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$17 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$13 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$13 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (G) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 9 =$$

Keep Split
↓ ↘
19 + 1 + 8 = 28
Make 20

$$18 + 5 =$$

Keep Split
↓ ↘
18 + 2 + 3 = 23
Make 20

$$14 + 7 =$$

Keep Split
↓ ↘
14 + 6 + 1 = 21
Make 20

$$18 + 3 =$$

Keep Split
↓ ↘
18 + 2 + 1 = 21
Make 20

$$17 + 5 =$$

Keep Split
↓ ↘
17 + 3 + 2 = 22
Make 20

$$13 + 9 =$$

Keep Split
↓ ↘
13 + 7 + 2 = 22
Make 20

$$15 + 7 =$$

Keep Split
↓ ↘
15 + 5 + 2 = 22
Make 20

$$13 + 8 =$$

Keep Split
↓ ↘
13 + 7 + 1 = 21
Make 20

$$16 + 6 =$$

Keep Split
↓ ↘
16 + 4 + 2 = 22
Make 20

$$14 + 9 =$$

Keep Split
↓ ↘
14 + 6 + 3 = 23
Make 20

Make Twenty Addition Strategy (H)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$15 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} 15 + 5 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$19 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$16 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (H) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$15 + 8 =$$

Keep Split
↓ ↘
15 + 5 + 3 = 23
Make 20

$$19 + 7 =$$

Keep Split
↓ ↘
19 + 1 + 6 = 26
Make 20

$$17 + 7 =$$

Keep Split
↓ ↘
17 + 3 + 4 = 24
Make 20

$$16 + 5 =$$

Keep Split
↓ ↘
16 + 4 + 1 = 21
Make 20

$$19 + 4 =$$

Keep Split
↓ ↘
19 + 1 + 3 = 23
Make 20

$$17 + 9 =$$

Keep Split
↓ ↘
17 + 3 + 6 = 26
Make 20

$$19 + 5 =$$

Keep Split
↓ ↘
19 + 1 + 4 = 24
Make 20

$$18 + 7 =$$

Keep Split
↓ ↘
18 + 2 + 5 = 25
Make 20

$$18 + 6 =$$

Keep Split
↓ ↘
18 + 2 + 4 = 24
Make 20

$$19 + 8 =$$

Keep Split
↓ ↘
19 + 1 + 7 = 27
Make 20

Make Twenty Addition Strategy (I)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$15 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} 15 + 5 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$15 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$16 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$16 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 2 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$12 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (I) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$15 + 6 =$$

Keep Split
↓ ↘
15 + 5 + 1 = 21
Make 20

$$15 + 9 =$$

Keep Split
↓ ↘
15 + 5 + 4 = 24
Make 20

$$16 + 8 =$$

Keep Split
↓ ↘
16 + 4 + 4 = 24
Make 20

$$18 + 8 =$$

Keep Split
↓ ↘
18 + 2 + 6 = 26
Make 20

$$16 + 9 =$$

Keep Split
↓ ↘
16 + 4 + 5 = 25
Make 20

$$19 + 2 =$$

Keep Split
↓ ↘
19 + 1 + 1 = 21
Make 20

$$17 + 4 =$$

Keep Split
↓ ↘
17 + 3 + 1 = 21
Make 20

$$17 + 6 =$$

Keep Split
↓ ↘
17 + 3 + 3 = 23
Make 20

$$12 + 9 =$$

Keep Split
↓ ↘
12 + 8 + 1 = 21
Make 20

$$18 + 9 =$$

Keep Split
↓ ↘
18 + 2 + 7 = 27
Make 20

Make Twenty Addition Strategy (J)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$17 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 17 + 3 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$$19 + 2 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 3 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$13 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$13 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (J) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$17 + 7 =$$

Keep Split
↓ ↘
17 + 3 + 4 = 24
Make 20

$$19 + 2 =$$

Keep Split
↓ ↘
19 + 1 + 1 = 21
Make 20

$$15 + 7 =$$

Keep Split
↓ ↘
15 + 5 + 2 = 22
Make 20

$$16 + 7 =$$

Keep Split
↓ ↘
16 + 4 + 3 = 23
Make 20

$$16 + 5 =$$

Keep Split
↓ ↘
16 + 4 + 1 = 21
Make 20

$$18 + 3 =$$

Keep Split
↓ ↘
18 + 2 + 1 = 21
Make 20

$$14 + 7 =$$

Keep Split
↓ ↘
14 + 6 + 1 = 21
Make 20

$$16 + 8 =$$

Keep Split
↓ ↘
16 + 4 + 4 = 24
Make 20

$$13 + 8 =$$

Keep Split
↓ ↘
13 + 7 + 1 = 21
Make 20

$$13 + 9 =$$

Keep Split
↓ ↘
13 + 7 + 2 = 22
Make 20

Make Twenty Addition Strategy (K)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$18 + 4 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 18 + 2 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$$15 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$12 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$17 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (K) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$18 + 4 =$$

Keep Split

↓ ↘

$$\underline{18 + 2} + 2 = 22$$

Make 20

$$15 + 9 =$$

Keep Split

↓ ↘

$$\underline{15 + 5} + 4 = 24$$

Make 20

$$16 + 9 =$$

Keep Split

↓ ↘

$$\underline{16 + 4} + 5 = 25$$

Make 20

$$18 + 7 =$$

Keep Split

↓ ↘

$$\underline{18 + 2} + 5 = 25$$

Make 20

$$15 + 8 =$$

Keep Split

↓ ↘

$$\underline{15 + 5} + 3 = 23$$

Make 20

$$19 + 8 =$$

Keep Split

↓ ↘

$$\underline{19 + 1} + 7 = 27$$

Make 20

$$19 + 7 =$$

Keep Split

↓ ↘

$$\underline{19 + 1} + 6 = 26$$

Make 20

$$12 + 9 =$$

Keep Split

↓ ↘

$$\underline{12 + 8} + 1 = 21$$

Make 20

$$17 + 9 =$$

Keep Split

↓ ↘

$$\underline{17 + 3} + 6 = 26$$

Make 20

$$18 + 9 =$$

Keep Split

↓ ↘

$$\underline{18 + 2} + 7 = 27$$

Make 20

Make Twenty Addition Strategy (L)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 4 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 19 + 1 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$17 + 4 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$17 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (L) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 19 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + \color{green}{1} + \color{green}{3} = \color{red}{23} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 17 + \color{green}{3} + \color{green}{1} = \color{red}{21} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 15 + \color{green}{5} + \color{green}{1} = \color{red}{21} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 17 + \color{green}{3} + \color{green}{5} = \color{red}{25} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + \color{green}{1} + \color{green}{8} = \color{red}{28} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + \color{green}{4} + \color{green}{2} = \color{red}{22} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + \color{green}{2} + \color{green}{6} = \color{red}{26} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 14 + \color{green}{6} + \color{green}{2} = \color{red}{22} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + \color{green}{1} + \color{green}{4} = \color{red}{24} \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 14 + \color{green}{6} + \color{green}{3} = \color{red}{23} \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (M)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$14 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 14 + 6 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$18 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$17 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 3 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (M) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$14 + 7 =$$

Keep Split
↓ ↘
14 + 6 + 1 = 21
Make 20

$$18 + 9 =$$

Keep Split
↓ ↘
18 + 2 + 7 = 27
Make 20

$$17 + 5 =$$

Keep Split
↓ ↘
17 + 3 + 2 = 22
Make 20

$$16 + 7 =$$

Keep Split
↓ ↘
16 + 4 + 3 = 23
Make 20

$$18 + 7 =$$

Keep Split
↓ ↘
18 + 2 + 5 = 25
Make 20

$$16 + 6 =$$

Keep Split
↓ ↘
16 + 4 + 2 = 22
Make 20

$$19 + 3 =$$

Keep Split
↓ ↘
19 + 1 + 2 = 22
Make 20

$$15 + 8 =$$

Keep Split
↓ ↘
15 + 5 + 3 = 23
Make 20

$$19 + 9 =$$

Keep Split
↓ ↘
19 + 1 + 8 = 28
Make 20

$$15 + 9 =$$

Keep Split
↓ ↘
15 + 5 + 4 = 24
Make 20

Make Twenty Addition Strategy (N)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$19 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} 19 + 1 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$13 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$13 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$15 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$16 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$18 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$16 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (N) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 5 =$$

Keep Split
↓ ↘
 $19 + 1 + 4 = 24$
Make 20

$$13 + 8 =$$

Keep Split
↓ ↘
 $13 + 7 + 1 = 21$
Make 20

$$17 + 4 =$$

Keep Split
↓ ↘
 $17 + 3 + 1 = 21$
Make 20

$$18 + 4 =$$

Keep Split
↓ ↘
 $18 + 2 + 2 = 22$
Make 20

$$17 + 8 =$$

Keep Split
↓ ↘
 $17 + 3 + 5 = 25$
Make 20

$$13 + 9 =$$

Keep Split
↓ ↘
 $13 + 7 + 2 = 22$
Make 20

$$15 + 7 =$$

Keep Split
↓ ↘
 $15 + 5 + 2 = 22$
Make 20

$$16 + 9 =$$

Keep Split
↓ ↘
 $16 + 4 + 5 = 25$
Make 20

$$18 + 6 =$$

Keep Split
↓ ↘
 $18 + 2 + 4 = 24$
Make 20

$$16 + 5 =$$

Keep Split
↓ ↘
 $16 + 4 + 1 = 21$
Make 20

Make Twenty Addition Strategy (0)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$18 + 8 =$

Keep Split
↓ ↘
 $18 + 2 + 6 = 26$
Make 20

$15 + 6 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$19 + 8 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$19 + 4 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$14 + 8 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$17 + 9 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$18 + 3 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$17 + 6 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$16 + 8 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$14 + 9 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

Make Twenty Addition Strategy (O) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 18 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{18 + 2} + 6 = 26 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{15 + 5} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 7 = 27 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 3 = 23 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{14 + 6} + 2 = 22 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 6 = 26 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{18 + 2} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 3 = 23 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{16 + 4} + 4 = 24 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{14 + 6} + 3 = 23 \\ \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (P)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$19 + 8 =$

Keep Split
↓ ↘
 $19 + 1 + 7 = 27$
Make 20

$14 + 8 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$16 + 8 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$19 + 2 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$19 + 9 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$16 + 5 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$13 + 9 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$17 + 9 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$15 + 9 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

$17 + 7 =$

Keep Split
↓ ↘
 $\quad + \quad + =$
Make 20

Make Twenty Addition Strategy (P) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 8 =$$

Keep Split
↓ ↘
19 + 1 + 7 = 27
Make 20

$$14 + 8 =$$

Keep Split
↓ ↘
14 + 6 + 2 = 22
Make 20

$$16 + 8 =$$

Keep Split
↓ ↘
16 + 4 + 4 = 24
Make 20

$$19 + 2 =$$

Keep Split
↓ ↘
19 + 1 + 1 = 21
Make 20

$$19 + 9 =$$

Keep Split
↓ ↘
19 + 1 + 8 = 28
Make 20

$$16 + 5 =$$

Keep Split
↓ ↘
16 + 4 + 1 = 21
Make 20

$$13 + 9 =$$

Keep Split
↓ ↘
13 + 7 + 2 = 22
Make 20

$$17 + 9 =$$

Keep Split
↓ ↘
17 + 3 + 6 = 26
Make 20

$$15 + 9 =$$

Keep Split
↓ ↘
15 + 5 + 4 = 24
Make 20

$$17 + 7 =$$

Keep Split
↓ ↘
17 + 3 + 4 = 24
Make 20

Make Twenty Addition Strategy (Q)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 19 + 1 + 4 = 24 \\ \hline \text{Make 20} \end{array}$$

$$18 + 3 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 4 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 6 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$17 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$12 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (Q) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$19 + 5 =$$

Keep Split
↓ ↘
19 + 1 + 4 = 24
Make 20

$$18 + 3 =$$

Keep Split
↓ ↘
18 + 2 + 1 = 21
Make 20

$$14 + 7 =$$

Keep Split
↓ ↘
14 + 6 + 1 = 21
Make 20

$$19 + 4 =$$

Keep Split
↓ ↘
19 + 1 + 3 = 23
Make 20

$$18 + 7 =$$

Keep Split
↓ ↘
18 + 2 + 5 = 25
Make 20

$$19 + 6 =$$

Keep Split
↓ ↘
19 + 1 + 5 = 25
Make 20

$$15 + 8 =$$

Keep Split
↓ ↘
15 + 5 + 3 = 23
Make 20

$$18 + 5 =$$

Keep Split
↓ ↘
18 + 2 + 3 = 23
Make 20

$$17 + 5 =$$

Keep Split
↓ ↘
17 + 3 + 2 = 22
Make 20

$$12 + 9 =$$

Keep Split
↓ ↘
12 + 8 + 1 = 21
Make 20

Make Twenty Addition Strategy (R)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$17 + 8 =$$

Keep Split

↓ ↘

$$\underline{17 + 3} + 5 = 25$$

Make 20

$$13 + 8 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$18 + 6 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$18 + 9 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$16 + 9 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$16 + 6 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$18 + 4 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$15 + 6 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$17 + 4 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

$$17 + 6 =$$

Keep Split

↓ ↘

$$\underline{\quad + \quad} + \quad =$$

Make 20

Make Twenty Addition Strategy (R) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 17 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 5 = 25 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 13 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{13 + 7} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{18 + 2} + 4 = 24 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{18 + 2} + 7 = 27 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{16 + 4} + 5 = 25 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{16 + 4} + 2 = 22 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{18 + 2} + 2 = 22 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{15 + 5} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 3 = 23 \\ \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (S)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$16 + 9 =$

Keep Split
↓ ↘
16 + 4 + 5 = 25
Make 20

$19 + 4 =$

Keep Split
↓ ↘
19 + + =
Make 20

$19 + 8 =$

Keep Split
↓ ↘
19 + + =
Make 20

$16 + 8 =$

Keep Split
↓ ↘
16 + + =
Make 20

$18 + 6 =$

Keep Split
↓ ↘
18 + + =
Make 20

$13 + 8 =$

Keep Split
↓ ↘
13 + + =
Make 20

$17 + 5 =$

Keep Split
↓ ↘
17 + + =
Make 20

$15 + 6 =$

Keep Split
↓ ↘
15 + + =
Make 20

$18 + 5 =$

Keep Split
↓ ↘
18 + + =
Make 20

$19 + 3 =$

Keep Split
↓ ↘
19 + + =
Make 20

Make Twenty Addition Strategy (S) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$16 + 9 =$$

Keep Split
↓ ↘
16 + 4 + 5 = 25
Make 20

$$19 + 4 =$$

Keep Split
↓ ↘
19 + 1 + 3 = 23
Make 20

$$19 + 8 =$$

Keep Split
↓ ↘
19 + 1 + 7 = 27
Make 20

$$16 + 8 =$$

Keep Split
↓ ↘
16 + 4 + 4 = 24
Make 20

$$18 + 6 =$$

Keep Split
↓ ↘
18 + 2 + 4 = 24
Make 20

$$13 + 8 =$$

Keep Split
↓ ↘
13 + 7 + 1 = 21
Make 20

$$17 + 5 =$$

Keep Split
↓ ↘
17 + 3 + 2 = 22
Make 20

$$15 + 6 =$$

Keep Split
↓ ↘
15 + 5 + 1 = 21
Make 20

$$18 + 5 =$$

Keep Split
↓ ↘
18 + 2 + 3 = 23
Make 20

$$19 + 3 =$$

Keep Split
↓ ↘
19 + 1 + 2 = 22
Make 20

Make Twenty Addition Strategy (T)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$14 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} 14 + 6 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$17 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$15 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 2 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 6 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 4 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$14 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$13 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (T) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 14 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{14 + 6} + 3 = 23 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 6 = 26 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{15 + 5} + 4 = 24 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 4 = 24 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 5 = 25 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 5 = 25 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{14 + 6} + 2 = 22 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 13 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{13 + 7} + 2 = 22 \\ \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (U)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$18 + 4 =$$

Keep Split

↓ ↘

$$\begin{array}{r} 18 + 2 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$$16 + 5 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$14 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 9 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$15 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$16 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$18 + 8 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$$19 + 7 =$$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (U) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 18 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 7 = 27 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 14 + 6 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 15 + 5 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 8 = 28 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 15 + 5 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 6 = 26 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 6 = 26 \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (V)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$14 + 9 =$

Keep Split
↓ ↘
 $14 + 6 + 3 = 23$
Make 20

$18 + 5 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$19 + 4 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$19 + 6 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$15 + 7 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$17 + 8 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$16 + 9 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$16 + 5 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$14 + 8 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

$18 + 9 =$

Keep Split
↓ ↘
 $\underline{\quad} + \quad + \quad =$
Make 20

Make Twenty Addition Strategy (V) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 14 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 14 + 6 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 3 = 23 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 19 + 1 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 15 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 15 + 5 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 17 + 3 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 5 = 25 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 16 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 16 + 4 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 14 + 6 + 2 = 22 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 18 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 18 + 2 + 7 = 27 \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (W)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$15 + 8 =$

Keep Split
↓ ↘
15 + 5 + 3 = 23
Make 20

$18 + 4 =$

Keep Split
↓ ↘
18 + + =
Make 20

$17 + 6 =$

Keep Split
↓ ↘
17 + + =
Make 20

$17 + 5 =$

Keep Split
↓ ↘
17 + + =
Make 20

$18 + 7 =$

Keep Split
↓ ↘
18 + + =
Make 20

$18 + 3 =$

Keep Split
↓ ↘
18 + + =
Make 20

$18 + 8 =$

Keep Split
↓ ↘
18 + + =
Make 20

$16 + 7 =$

Keep Split
↓ ↘
16 + + =
Make 20

$17 + 4 =$

Keep Split
↓ ↘
17 + + =
Make 20

$18 + 6 =$

Keep Split
↓ ↘
18 + + =
Make 20

Make Twenty Addition Strategy (W) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$15 + 8 =$$

Keep Split
↓ ↘
15 + 5 + 3 = 23
Make 20

$$18 + 4 =$$

Keep Split
↓ ↘
18 + 2 + 2 = 22
Make 20

$$17 + 6 =$$

Keep Split
↓ ↘
17 + 3 + 3 = 23
Make 20

$$17 + 5 =$$

Keep Split
↓ ↘
17 + 3 + 2 = 22
Make 20

$$18 + 7 =$$

Keep Split
↓ ↘
18 + 2 + 5 = 25
Make 20

$$18 + 3 =$$

Keep Split
↓ ↘
18 + 2 + 1 = 21
Make 20

$$18 + 8 =$$

Keep Split
↓ ↘
18 + 2 + 6 = 26
Make 20

$$16 + 7 =$$

Keep Split
↓ ↘
16 + 4 + 3 = 23
Make 20

$$17 + 4 =$$

Keep Split
↓ ↘
17 + 3 + 1 = 21
Make 20

$$18 + 6 =$$

Keep Split
↓ ↘
18 + 2 + 4 = 24
Make 20

Make Twenty Addition Strategy (X)

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$12 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} 12 + 8 + 1 = 21 \\ \hline \text{Make 20} \end{array}$$

$19 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$13 + 9 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 5 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 3 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 2 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$14 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$13 + 8 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$17 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

$19 + 7 =$

Keep Split

↓ ↘

$$\begin{array}{r} + + = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Addition Strategy (X) Answers

Name: _____

Date: _____

Make twenty to help you calculate each sum.

$$\begin{array}{r} 12 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{12 + 8} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 7 = 27 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 13 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{13 + 7} + 2 = 22 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 4 = 24 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 2 = 22 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 14 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{14 + 6} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 13 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{13 + 7} + 1 = 21 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 17 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{17 + 3} + 4 = 24 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 19 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{19 + 1} + 6 = 26 \\ \text{Make 20} \end{array}$$