

# Make Sixty Addition Strategy (A)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (A) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 8} = 68 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (B)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (B) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 2} = 62 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (C)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (C) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{52 + 8 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 6} = 66 \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 7} = 67 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (D)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (D) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

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$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

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# Make Sixty Addition Strategy (E)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline 57 + 3 + 6 = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (E) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

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$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 2} = 62 \\ \text{Make 60} \end{array}$$

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# Make Sixty Addition Strategy (F)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

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$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (F) Answers

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Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 8} = 68 \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 2} = 62 \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (G)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

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$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (G) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{52 + 8 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (H)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (H) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{l} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 1} = 61 \\ \text{Make 60} \end{array}$$



# Make Sixty Addition Strategy (I)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (I) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (J)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (J) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (K)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline 56 + 4 + 1 = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (K) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 1} = 61 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (L)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (L) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{52 + 8 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 8} = 68 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 5} = 65 \\ \text{Make 60} \end{array}$$



# Make Sixty Addition Strategy (M)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (M) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{l} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 2} = 62 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (N)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (N) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 3} = 63 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (0)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline 57 + 3 + 6 = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (0) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57} + 3 + 6 = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54} + 6 + 1 = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54} + 6 + 2 = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55} + 5 + 2 = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59} + 1 + 7 = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57} + 3 + 1 = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59} + 1 + 8 = 68 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59} + 1 + 5 = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59} + 1 + 3 = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58} + 2 + 5 = 65 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (P)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (P) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 8} = 68 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 1} = 61 \\ \text{Make 60} \end{array}$$



# Make Sixty Addition Strategy (Q)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (Q) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{l} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{52 + 8 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{l} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (R)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (R) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 1} = 61 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (S)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (S) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 52 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{52 + 8 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 8} = 68 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 2} = 62 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (T)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline 59 + 1 + 1 = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \hline + \quad + = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (T) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 59 + 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 1} = 61 \\ \text{Make 60} \end{array}$$



# Make Sixty Addition Strategy (U)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (U) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (V)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (V) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 57 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 54 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{54 + 6 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 53 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{53 + 7 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 1} = 61 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (W)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (W) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 8} = 68 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 1} = 61 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 3} = 63 \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (X)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad + \quad} + \quad = \\ \text{Make 60} \end{array}$$

# Make Sixty Addition Strategy (X) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Make sixty to help you calculate each sum.

$$\begin{array}{r} 58 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 5} = 65 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 57 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{57 + 3 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 6} = 66 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 56 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{56 + 4 + 2} = 62 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 58 + 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{58 + 2 + 7} = 67 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 3} = 63 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 59 + 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{59 + 1 + 4} = 64 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 55 + 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{55 + 5 + 2} = 62 \\ \text{Make 60} \end{array}$$